



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

U/R

concession required

D4857-041

Job Sheet 189795

Part No: D4857-041

Job Qty: 8 ea

Part Name: Wiper Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 3/15/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: URF18-746 DWG REV F IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B AS PER REV F JLM VERIFIED BY:DD IPP REV:C 17.11.15 ADDED **manufacture as per Production Permit #6000033312 and must be inspected by ED** DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/15/19	3/15/19	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	8 pcs	3/15/19	3/15/19	0.00	4.19	Small Fab-7		JUL 02 2019
120	QC	8 pcs	3/15/19	3/15/19	0.00	0.00	QC5		
130	HandFinish	8 pcs	3/15/19	3/15/19	0.00	0.76	HandFinish6		
140	QC	8 pcs	3/15/19	3/15/19	0.00	0.00	QC14		
150	Small Fab	8 pcs	3/15/19	3/15/19	0.00	4.19	Small Fab-7		JUL 04 2019
160	QC	8 pcs	3/15/19	3/15/19	0.00	0.00	QC5		JUL 04 2019
170	Packaging	8 pcs	3/15/19	3/15/19	0.00	0.00	Packaging3-2		JUL 04 2019
180	QC21-SA	8 Ea	3/15/19	3/15/19	0.00	0.00	QC21		JUL 04 2019

Part Op 110 - DO NOT Drill holes for D4857-1 as per dwg using DT10028 **Manufacture as per Production Permit #6000033312 Descriptions: and must be inspected by ED**

120 - **Manufacture as per Production Permit #6000033312 and must be inspected by ED**

130 - Touch up holes with primer as per dwg A/R PRIMER BATCH:

150 - BOND GASKET AS PER DWG USING DOW CORNING 736 ADHESIVE BATCH:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4857-M	Wiper Deflector	8 pcs (1 ea)	90-Start up Operation	SK0951
D4944-1	Gasket	16 Ea (2 ea)	150-Small Fab	S193654

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4857-M	8	4	0
150-Small Fab	D4944-1	16	10	0

POSITIVE RECALL

EFFECTIVE 19-01-19 AUTH

RELEASED DATE

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S195277



Part: D4857-041

Job No: 189795

Serial No/Batch: S195277

Revision: F

Inspector:

Exp Date:

Instructions:

Date: 07/03/19